Instrument

Relief Valve VR



JNILOK

Relief Valve VR

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Features

Compact designed one piece body to reduce space
Low friction bonnets to increase both accuracy and to
improve consistency of cracking and reseal pressure
Lock wire to secure a given pressure setting
Identifying color coded springs and labels indicate spring
cracking pressure

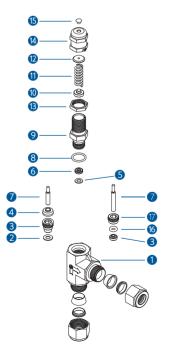
Selective and replaceable springs with narrow pressure ranges

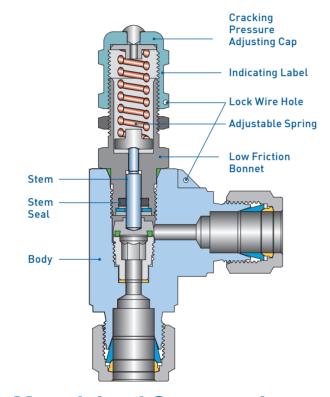
RA3 series - One spring for all set pressure range RA6 series - 7 Replaceable springs for a variable pressure range

VR3 series

VR6 series

3000psig (207bar) 6000psig (413bar)





Materials of Construction

No. Description		Ma	iterials
	Valve Series		VR6
1	Body	3	316SS
2	Gasket	304SS	
	Gasket	Teflon coat	-
3	Seat	3	16SS
4	Bonded Disc	3	16SS
5	Washer	3	16SS
6	Stem Seal	FKM	
7	Stem 316SS		16SS
8	0-ring	FKM	
9	Bonnet	316SS	
10	Lower Spring Support	3	16SS
11	Spring	302SS	
12	Upper Spring Support	316SS	
13	Lock Nut	304SS	
14	Сар	316SS	
15	Plug	3	16SS
16			FKM
17	Insert -		316SS

Cleaning

UNILOK relief valves are free from machine oils, loose particles and grease throughout the close cleaning process.

Testing

Every relief valve is 100% factory tested with nitrogen for cracking and reseal performance.

Important Notification

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

UNILOK relief valves that were not actuated for some time may contain pressure higher than the set pressure.

Cracking pressure is not affected by the outlet pressure.

How To Order

UNILOK VR series relief valves are ordered by part number as shown below.

Example: The following part number, *VR3MU-08N08T-SS* is designated for VR3 series low pressure relief valve with 1/2" male NPT x 1/2" UNILOK tube fitting, 316SS.



Valve Type		
R3	Low Pressure, 300psig	
R6	High Pressure, 6000psig	

Connection Type			
U	UNILOK Tube Fitting		
F	Female NPT or IS07/1(PT)		
М	Male NPT or IS07/1(PT)		

Connection Size				
Fractional(Inch) Tube O.D. Designation				
Tube	inch	1/4	3/8	1/2
0.D.	mm	6.35	9.52	12.70
Designator		04T	06T	08T

Metric Tube O.D. Designation				
Tube 0.D.	mm	6	8	12
Desig	nator	M06T	M08T	M12T

Pipe Size Designation (NPT or IS07/1-I			
Pipe Size	1/4	3/8	1/2
Designator	04N/R	06N/R	08N/R

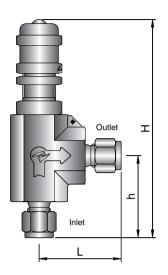
Spring Type				
Designator	Color	Cracking Pressure (psig)		
	Yellow	350 ~ 750		
Р	Purple	750 ~ 1500		
0	Orange	1500 ~ 2250		
В	Brown	2250 ~ 3000		
W	White	3000 ~ 4000		
R	Red	4000 ~ 5000		
G	Green	5000 ~ 6000		

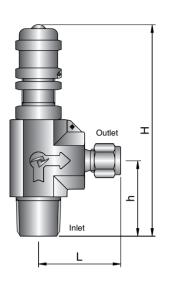
Options are only for VR6 series. VR3 series spring is yellow color and cracking pressure range with 10~250psig.

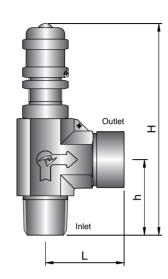
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VR series









Ordering Information & Dimensions

D. IN		End Connections		Dimensions (mm)			
	Part No.	Inlet Outlet		Orifice	L	h	Н
	U-04T-	1/4" UNILOK			39.6	39.6	109.4
	U-06T-	3/8" U	NILOK		43.8	43.8	113.6
	U-08T-	1/2" U	NILOK		46.5	46.5	116.4
	U-M06T-	6mm L	6mm UNILOK		39.6	39.6	109.4
VR3	U-M08T-	8mm UNILOK		VR3 :	37.0	37.0	107.4
or	U-M12T-	12mm UNILOK		7.0	46.5	46.5	116.4
VR6	MF-04N-	1/4" Male NPT 1/4" Female NPT		VR6 :	32.5	22.5	100.0
	MF-06N-	3/8" Male NPT	3/8" Male NPT 3/8" Female NPT		34.5	32.5	102.3
	MF-08N-	1/2" Male NPT 1/2" Female NPT			38.0		
	MU-08N08T-	1/2" Male NPT 1/2" UNILOK			46.5	36.5	106.3
	MU-08NM12T-	1/2" Male NPT	12mm UNILOK		40.5		

Specification

Specification	VR3 series	VR6 Series
Maxium Working Pressure 300 psig 20.6 bar		6000 psig 413 bar
Temperature Range	-23 ~ 204℃ -10 ~ 400°F	
Cracking Pressure Range	10~250 psig 0.7~18 bar	350~6000 psig 25~413 bar

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VR series valves.

Add "R" as a suffix instead of "N"

Reseal Pressure

0.2=4	Test Set Pressure		Minimum Resealing
0.3pt	psig	bar	Pressure (%)
VR3	10 ~ 20	0.7 ~ 1.3	50
VK3	175 ~ 225	12.0 ~ 15.5	90
VD/	100 ~ 200	6.8 ~ 13.7	50
VR6	850 ~ 1000	58.5 ~ 68.9	84

Minimum Resealing Pressure - As a percentage of test set pressure

Spring Color Coding and Cracking Pressure Range

Series	Color	Cracking Pressure Range			
Series	Color	psig	bar		
VR3	Yellow	10 ~ 250	0.7 ~ 18		
	Yellow	350 ~ 750	24 ~ 52		
VR6	Purple	750 ~ 1500	52 ~ 103		
	Orange	1500 ~ 2250	103 ~ 155		
	Brown	2250 ~ 3000	155 ~ 206		
	White	3000 ~ 4000	206 ~ 275		
	Red	4000 ~ 5000	275 ~ 344		
	Green	5000 ~ 6000	344 ~ 413		

Dimensions are for reference only and are subject to change without prior notice.

Best Engineering For You

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INSTRUMENT

Gate Valve VGT3

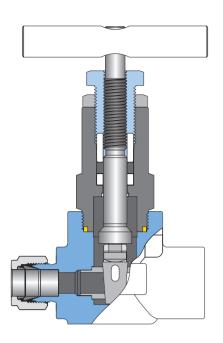
Other Valves

VGT3 Gate Valve	217
VP3 Plug Valve ·····	221
VPR Pressure Reducing Valve	225



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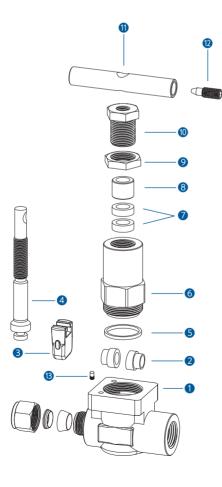


Features

- · Design Spec : ANSI/ASME B16.34
- · Pressure Rating : Up to 3,600 psig (248bar) @21℃
- · Temperature Rating:
- From -23° C to 232° C (-65° F to 350° F) with PTFE packing, up to 648° C (1200° F) with grafoil packing
- \cdot Body Materials : Standard 316 stainless steel, A105 and alloy400
- \cdot Compact forged body design
- · Back seat design provides anti-blow out of stem and seal
- \cdot The hard faced seat ring and wedge enable longer life cycle
- \cdot Packing bolt allows easy packing adjustment for leak tight seal
- · Handle Low operating torques

Materials of Construction

Ma	Description		Materials		
No.	Body Material	316SS A105 Alloy		Alloy 400	
1	Body	316SS/A182	A105	Alloy 400/B564	
2	SEAT RING	316SS	/A479	Alloy 400 / B164	
3	DISC	CF8M	/A479	UNS N04400	
4	STEM	316SS	/A479	Alloy 400/B164	
5	BONNET PACKING	Grafoil			
6	BONNET	316SS/A479 A105 Alloy 400/B			
7	PACKING	PTFE (Available Grafoil)			
8	GLAND	316SS/A479			
9	LOCK NUT	316SS/A479			
10	PACKING BOLT	316SS/A479			
11	HANDLE	316SS			
12	HANDLE SCREW	304SS			
13	PIN	304SS			



Cleaning

UNILOK valves are free from machine oils, loose particles and grease throughout the close cleaning process.

Testing

Every valve is 100% factory tested with air and nitrogen at 1000psig(69bar) for leakage at the seat and packing.

Each test is performed to a maximum allowable leak rate of 0.1scc/min.

Sour Environment Services

UNILOK tube comply with NACE MR-0175/ISO 15156 for sour oilfield application or NACE MR-0103 for petroleum refining operations.

To order, add-N to the end of part number.

Sour Environment

The packing adjustment may be required during the valve's service life.

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

ServicesHow To Order

UNILOK VGT3 series gate valves are ordered by part number as shown below.



CT2 INICTDIIMENT CATE VALVE	Valve Type		
INSTRUMENT GATE VALVE			
013 INSTRUMENT GATE VALVE	GT3	INSTRUMENT GATE VALVE	

Connection Type			
U	UNILOK Tube Fitting		
F	Female NPT or IS07/1(PT)		
WS-	Socket Weld-Pipe		

Connection Size						
Fractional(Inch) Tube O.D. Designation						
Tube	inch	1/4	3/8	1/2	3/4	1
0.D.	mm	6.35	9.52	12.70	19.05	25.40
Designator		04T	06T	08T	12T	16T

Metric Tube O.D. Designation						
Tube 0.D.	mm	6	10	12	20	25
Designator		M06T	M10T	M12T	M20T	M25T

Pipe Size Designation (NPT or IS07/1-PT)					
Pipe Size	1/4	3/8	1/2	3/4	1
Designator	04N/R	06N/R	08N/R	12N/R	16N/R

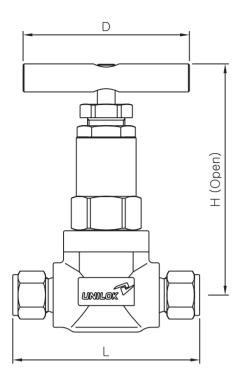
Weld Size Designation					
Pipe Size	1/4	3/8	1/2	3/4	1
Designator	04P	06P	08P	12P	16P

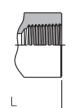
Body Materials		
SS	316 SS	
МО	Alloy 400	

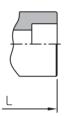
NACE Application				
None	-			
N	NACE Application			

Packing Materials			
None	PTFE		
GF	Grafoil		

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Ordering Information & Dimensions

Part No.		End Con	nections	Doub	0-:4:	Cv	Dimensions (mm)		
		Inlet	Outlet	Port	Orifice	CV	L	Н	D
	F-04N-	1/4" Fen	nale NPT	Full			70.0		
VGT31	F-06N-	3/8" Fen	nale NPT	Dadooad	6.4				
	U-06T-	3/8" U	NILOK	Reduced		2.6	78.0	100.0	64.0
VG131	U-08T-	1/2" U	1/2" UNILOK		0.4	2.0	83.0	100.0	04.0
	WS-04P-	1/4" P	ipe SW	Full			70.0		
	WS-06P-	3/8" P	ipe SW	Reduced			70.0		
	F-06N-	3/8" Fen	nale NPT	Full			86.0	140.0	
	F-08N-	1/2" Fen	nale NPT		10.0		00.0		89.0
VGT32	U-08T-	1/2" U	NILOK	Reduced		6.1	100.0		
V0132	U-10T-	5/8" U	NILOK						
	WS-06P-	3/8" P	ipe SW	Full			86.0		
	WS-08P-	1/2" P	ipe SW	Reduced					
	F-08N-	1/2" Fen	nale NPT	Full	_	7 11.3	100.0	- - 170.0	110.0
	F-12N-	3/4" Fen	nale NPT						
VGT33	U-12T-	3/4" U	NILOK	Reduced	12.7		115.0		
VG133	U-16T-	1" UN	NILOK		12.7	11.3	125.0	170.0	110.0
	WS-08P-	1/2" P	ipe SW	Full			100.0		
	WS-12P-	3/4" P	ipe SW	Reduced					
	F-12N-	3/4" Fen	nale NPT	Full			127.0		
	F-16N-	1" Fem	ale NPT	Reduced			127.0	210.0	
VGT34	U-16T-	1" UN	IILOK	Reduced	19.0	26.3	146.0		140.0
	WS-12P-	3/4" P	ipe SW	Full			127.0		
	WS-16P-	1" Pi	ne SW	Reduced					

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VGT3 series valves. Add "R" as a suffix instead of "N"

Dimensions are for reference only and are subject to change without prior notice.

INSTRUMENT

Plug Valve VP3



UNILOK 220 | 221



Plug Valve VP3

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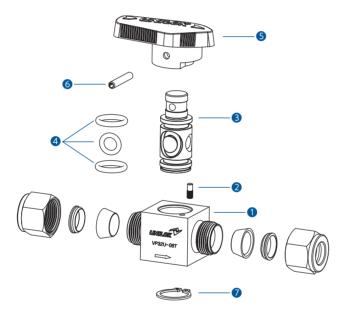
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Features

- \cdot Working Pressure Rating up to 3000 psig (206 bar) \circ 037°C(100°F)
- \cdot Temperature Rating from -23°C to 204°C (-10°F to 400°F)
- · Quarter-turn operation
- · Straight-through flow path
- \cdot 316 stainless steel and brass body materials
- · Reliable simple design
- · Handle Low operating torques
- · 100% factor tested

Materials of Construction

No.	Description	Materials			
NO.	Body Material	316SS	A105		
1	Body	316SS/A479	Brass/B16		
2	Pin	316SS	/A479		
3	Plug	316SS/A479	PTFE-Coated		
	Flug	Brass/B16	PTFE-Coated		
4	0-Ring	PTFE Coated FKM			
5	Handle	Ny	lon		
6	Spring Pin	316	SS		
7	Snap Ring	Stainless Steel			



Pressure Temperature Rating

Series	VP31, VP32	VP31	VP32			
Material	316 SS	Brass				
Materiat	PTFE Coated FKM					
Temperature, ℃ (°F)		Working Pressure, psig (bar)				
-23°C ~ 204°C (-10°F ~400°F)	3,000 psig (206 bar)	3,000 psig (206 bar)	2,000 psig (137 bar)			
65°C (150°F)	3,000 psig (206 bar)	2,500 psig (172 bar)	2,000 psig (137 bar)			
93℃ (200°F)	3,000 psig (206 bar)	2,000 psig (137 bar)	2,000 psig (137 bar)			
121°C (250°F)	2,000 psig (137 bar)	1,500 psig (103 bar)	1,500 psig (103 bar)			
148℃ (300°F)	1,000 psig (68.9 bar)	1,000 psig (68.9 bar)	1,000 psig (68.9 bar)			
204°C (400°F)	1,000 psig (68.9 bar)	400 psig (27.5 bar)	400 psig (27.5 bar)			

Flow Data

Part No.		End Connections			Pressure Drop to Atmosphere, psi (bar)						
				CV	Air Flow, std ft3/min (std L/min) @ 70°F (21°C)			Water Flow, US gal/min (std L/min) @ 70°F (21°C)			
		Inlet	Outlet		1 (0.068)	5 (0.34)	10 (0.68)	1 (0.068)	5 (0.34)	10 (0.68)	
	U-02T-	1/8" U	NILOK	0.1	0.3 (8.4)	0.8 (22)	1.1 (31)	0.1 (8.4)	0.2 (0.75)	0.3 (1.1)	
	U-04T-	1/4" U	1/4" UNILOK	1.6	0.6 (165)	13.0 (362)	18.0 (500)	1.6 (6.2)	3.6 (13.5)	5.1 (19.2)	
VP31	M-02N-	1/8" Male NPT		1.0	3.7 (102)	81.0 (225)	11.0 (315)	1.0 (3.7)	2.2 (8.5)	3.2 (12.1)	
VP31	M-04N-	1/4" Male NPT		1.0							
	F-02N-	1/8" Fem	nale NPT	1.2	4.4 (120)	9.7 (272)	13.0 (370)	1.2 (4.5)	2.7 (10.2)	3.8 (14.2)	
	F-04N-	1/4" Fem	nale NPT	0.9	3.3 (93)	7.3 (205)	10.0 (285)	0.9 (3.4)	2.0 (7.5)	2.8 (10.4)	
	U-06T-	3/8" U	NILOK	6.4	23.0 (660)	52.0 (1470)	72.0 (2040)	6.4 (24)	14.0 (53)	20.0 (76)	
VP32	U-08T-	1/2" U	NILOK	4.4	16.0 (460)	35.0 (1000)	49.0 (1390)	4.4 (16.5)	9.8 (37)	13.0 (50)	
VP32	M-08N-	1/2 Ma	le NPT	2.4	9.0 (252)	19.0 (540)	27.0 (765)	2.4 (9.0)	5.4 (20)	7.6 (28.5)	
	F-08N-	1/2" Fem	nale NPT	2.7	10.0 (285)	21.0 (600)	30.0 (850)	2.7 (10)	6.0 (22)	8.5 (32)	

Technical Data

Series	Meterial	Orifice	Pressure Rating @ 70°F (21°C)	Temperature Rating
VP31	316 SS	4.4	3,000 psig	
VEST	Brass	4.4	(206 bar)	
VP32	316 SS	7.0	3,000 psig (206 bar)	-23°C ~ 204°C (-10°F ~ 400°F)
VP32	Brass	7.2	2,000 psig (137 bar)	

* Differential pressure is limited to 150 psig (10.3 bar) Maximum if reverse flow occurs Reverse-flow throttling may damage O-ring.

Cleaning

UNILOK valves are free from machine oils, loose
Particles and grease throughout the close cleaning process.

Testing

Every plug valve is 100% factory tested for shutoff at 600 psig (41.3 bar)

How To Order

UNILOK VP3 series Plug valves are ordered by part number as shown below.



Valve Type					
P31	Plug Valve (4.4mm Orifice)				
P32	Plug Valve (7.2mm Orifice)				
P32	Plug Valve (7.2mm Orifice)				

Connection Type						
U	UNILOK Tube Fitting					
F	Female NPT or IS07/1(PT)					
М	Male NPT or IS07/1(PT)					

Connection Size							
Fractional(Inch) Tube O.D. Designation							
Tube	inch	1/8	1/4	3/8	1/2		
0.D.	mm	3.17	6.35	9.52	12.70		
Desig	nator	02T	04T	06T	08T		

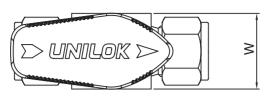
Metric Tube O.D. Designation							
Tube 0.D.	mm	6	8	10	12		
Designator		M06T	M08T	M10T	M12T		

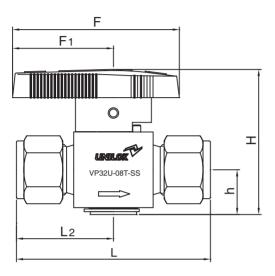
Pipe Size Designation (NPT or IS07/1-PT)							
Pipe Size	1/2	1/4	3/8	1/2			
Designator	02N/R	04N/R	06N/R	08N/R			

Body Materials					
SS	316 SS				
BS	Brass				

0-ring Materials					
None	PTFE Coated FKM				

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Ordering Information & Dimensions

	5	End Con	nections		Dimensions (mm)						
Part No.		Inlet	Outlet	Orifice	L	L1	h	Н	F	F1	W
	U-02T-	1/8" U	1/8" UNILOK		50.6	25.3					
	U-04T-	1/4" U	1/4" UNILOK		o	08.5					
	U-M06T-	6mm l	JNILOK		55.0	27.5					
	M-02N-	1/8" M	ale NPT		38.8	19.4	1		46.5	29.0	19.0
VP31	M-04N-	1/4" M	ale NPT	4.4	48.4	24.2	11.7	39.2			
	F-02N-	1/8" Fer	nale NPT		45.2	22.6					
	F-04N-	1/4" Fer	nale NPT		53.0	26.5					
	MU-04N04T-	1/4" Male NPT	1/4" UNILOK		51.7	24.2					
	MF-04N-	1/4" Male NPT	1/4" Female NPT		50.7	24.2					
	U-06T-	3/8" L	3/8" UNILOK		67.6	33.8					
	U-08T-	1/2" U	INILOK		73.2	36.6					
	U-M08T-	8mm l	8mm UNILOK		67.6	33.8	1				
VP32	U-M10T-	10mm	10mm UNILOK		68.0	34.0	16.9	54.4	61.3	38.1	28.5
	U-M12T-	12mm	12mm UNILOK		75.2	37.6					
	M-08N-	1/2" M	ale NPT		67.0	33.5					
	F-08N-	1/2" Fer	nale NPT		73.2	36.6					

ISO 7/1 Tapered Threads(PT) are available for all fractional sizes of VP3 series valves. Add "R" as a suffix instead of "N".

Dimensions are for reference only and are subject to change without prior notice.

INSTRUMENT

Pressure Reducing Valve VPR



UNILOK 224 | 225



Features

No Plugging
Easy Cleaning & Maintaining

Simple adjusting under various pressure conditions

No corrosion

Specification

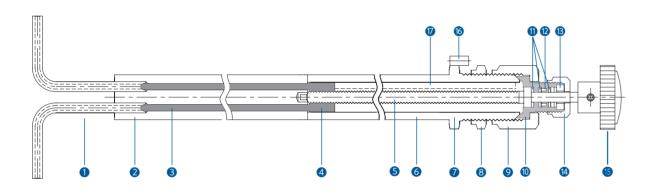
Max Operating Temperature: 50°C(122°F)~149°C(300°F)
Max Operating Pressure: 5000psi at 149°C(300°F)
Sample Flow Range: 150ml/min~4000ml/min
Pressure Reducing Range: 5~5000 psi

Installation: Panel Mounting

Connection: Tube, Socket Weld, 37° Flare & Elbow



Materials of Construction

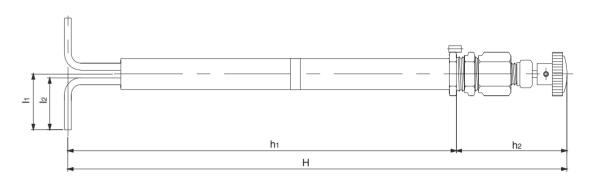


No.	Description	Materials	No.	Description	Materials	No.	Description	Materials
1	Tube	316SS	7	Bushing Body	316SS	13	Spindle Gland	Brass
2	Seat Body	304SS	8	Panel Nut	304SS	14	Spindle Nut	316SS
3	Long Stem	316SS	9	Body Nut	316SS	15	Handle	Xenoy
4	Stem Holder	316SS	10	Spindle Bushing	316SS	16	Loader	304SS
5	Spindle	316SS	11	Gasket Ring	Brass/PTFE	17	Holder Loader	316SS
6	Middle Body	31655	12	Packing Seal	PTFF			

Application

In modern power generation plants & general industrial boilers, chemical analysis of water and steam samples requires precise control of flow and pressure. High pressure reduction occurs unique sampling problems.

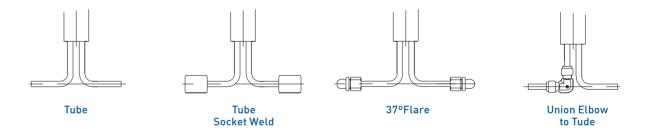
UNILOK VPR series is a valve specially designed to solve these kinds of problems.



Ordering Information & Dimensions

Part No.		End Connection	Materials				
		End Connection	Н	h ₁ h ₂		I ₁	I ₂
	04T-	1/4" UNILOK		359.0	102.0	51.6	48.0
VDD	04P-	1/4" Tube SW	//10				
VPR	04F-	1/4" 37°Flare	461.0				
	04E-	1/4" Union Elbow					

End Connection Type



Important Notification

Proper installation, materials compatibility, operation and maintenance of these valves are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

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INSTRUMENT

In-Line & Tee Filter VF



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In-Line & Tee Filter VF

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Features

Traps undesirable materials for protection of system components from fluid particles as well as contaminants

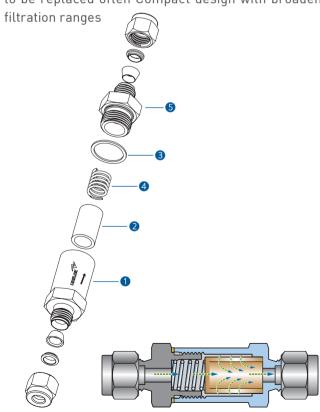
Replaceable sintered 316SS filter element with micron filtering ranges - 0.5, 2, 7, 15, 60 & 90 microns Compact body design

Wide choices of port sizes and end connections

VFI series In-line Filters

Maximum working pressure up to 3000psig (206bar) at 100° F(37°C)

For limited space and when filter element don't have to be replaced often Compact design with broaden



Materials of Construction

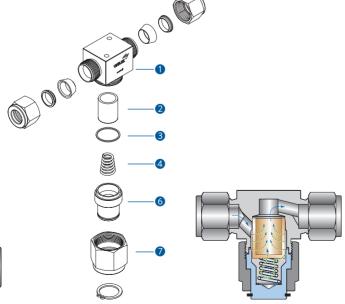
No.	Description	Materials			
	Series	FT- T	FI - Inline		
1	Body	SS			
2	Sintered Filter	316SS			
3	Gasket	316SS plated with silver			
4	Spring	302SS			
5	Outlet Body	- 316SS			
6	Bonnet	316SS -			
7	Nut 316SS -				

VFT series T Filters

Maximum working pressure up to 6000psig (413bar) at $100^{\circ}F(37^{\circ}C)$

Easy replacement of filter element on-line Union bonnet design for safe high pressure application

Bypass option for sampling or purging of process fluid



Definitions

Filter Element

Made of sintered stainless steel , porous with lots of tiny holes

Traps media contamination which is bigger than the porous in the filter element

Cleaning

UNILOK filters are free from machine oils, loose particles and grease throughout the close cleaning process.

The special cleaning for high purity application is available upon request.

Testing

Every VF series filter is 100% factory tested with air and nitrogen at 1000psig (69bar) to a requirement of no detectable leakage.

Filtration Area

Actual surface area of the filter element to trap media contamination

Micron

Pore diameter of filter element or particle diameter of media contamination 1 micron = 0.001mm or 0.00004 inch

Important Notification

Proper installation, materials compatibility, operation and maintenance of these filters are the responsibility of the user. The total system design must be taken into consideration to ensure optimal performance and safety.

When undesirable contaminants are trapped by filter element, the system pressure build up occurs. It comes earlier when the flow volume is high and the media is not clean. In this case, the filter elements need to be replaced and clean metal components when replacement for minimal pressure drop as well as system purity.

How To order

UNILOK VF series filters are ordered by part number as shown below.

Example: The following part number, *VFT3U-08T-SS-60-B02N* is designated for FT series filter with both 1/2 UNILOK tube fittings, 316SS, 60 micron filter element, 1/8 Female NPT by-pass option.



Thr	ead Type Designation
FI	In-line Filter
FT	T Filter

Connection Type					
U	UNILOK Tube Fitting				
F	Female NPT or IS07/1(PT)				
М	Male NPT or IS07/1(PT)				

	Body Materials					
SS	316SS					
BS	Brass					

Connection Size							
Fra	ctional	ıbe O.D.	O.D. Designation				
Tube	inch	1/8	1/4	3/8	1/2		
0.D.	mm	3.17	6.35	9.52	12.70		
Designator		02T	04T	06T	08T		

	Metri	c Tube	0.D. D	esignat	tion	
Tube 0.D.	mm	3	6	8	10	12
Desig	nator	M03T	M06T	M08T	M10T	M12T

Pipe Size Designation (NPT or IS07/1						
Pipe Size	1/8	1/4	3/8	1/2		
Designator	02N/R	04N/R	06N/R	08N/R		

Filtration Ranges						
Designator	Norminal Micron					
05	0.5					
2	2					
7	7					
15	15					
60	60					
90	90					

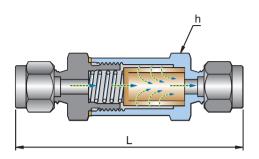
By-pass Option					
None	None				
B02N	By-pass with Female 1/8"NPT				
B04N	By-pass with Female 1/4"NPT				

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VFI series

(In-line Filters)



Maximum working pressure up to 3000psig (206bar) at $100^{\circ}F(37^{\circ}C)$

For limited space and when filter element don't have to be replaced often

Compact design with broaden filtration ranges

Ordering Information & Dimensions

Part Number		End Connection Inlet Outlet		Orifice	Dimensions (mm)	
				(mm)	L	h
	U-02T-	1/8" UNILOK			59.7	
VFI1	U-M03T-	3mm	UNILOK	2.4	60.5	14.3
	F-02N-	1/8" Fe	1/8" Female NPT		54.9	
	U-04T-	1/4" UNILOK		4.7	74.9	19.0
V/E10	U-M06T-	6mm UNILOK			75.2	
VFI2	F-04N-	1/4" Female NPT			72.9	
	M-04N-	1/4" Male NPT			68.3	
	U-06T-	3/8" (3/8" UNILOK		81.8	
VFI3	F-06N-	3/8" Fe	3/8" Female NPT		77.2	
	M-06N-	3/8" Male NPT			71.6	25.4
V/E1/	U-08T-	1/2" (1/2" UNILOK		86.9	
VFI4	U-M10T-	10mm	UNILOK	10.3	82.2	

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VFI series filters. Add "R" as a suffix instead of "N"

Effective Filtration Area

Series	Effective Fil	tration Area
Series	sq. inch	sq. meter
VFI1	0.55	0.00035
VFI2	1.30	0.00083
VFI3, VFI4	2.00	0.00128

Filter Elements & Ordering Designator

The elements can trap 95% of undesirable particles larger than the nominal pore size.

Ordering Designator	Norminal Pore Size(<i>µ</i> m)	Pore Size Range(<i>µ</i> m)
05	0.5	0.5 ~ 2
2	2	1 ~ 4
7	7	5 ~ 10
15	15	11 ~ 25
60	60	50 ~ 75
90	90	75 ~ 100

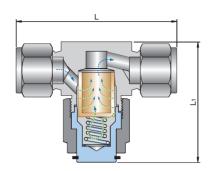
Technical Data

Series		Max Working Pressure at 100°F(37°C)				Working Temperature Rating	
	316	SSS	Brass		21/55	D	
	psig	bar	psig	bar	316SS	Brass	
VFI1	3000	206	3000	206	-20 ~ 900°F - 28 ~ 482°C	-20 ~ 300°F -28 ~ 148°C	
VFI2	3000	206	3000	206			
VFI3, VFI4	2500	172	2000	137		-20 ~ 140 C	

Dimensions are for reference only and are subject to change without prior notice.

VFT series

(T Filters)



Ordering Information & Dimensions

Part	Number	End Connection		Orifice	Dimensions (mm)	
		Inlet	Outlet	(mm)	L	L ₁
	U-02T-	1/8" UNILOK		2.4	57.7	
	U-04T-	1/4" UNILOK			62.7	
VE14	U-M06T-	6mm	UNILOK		62.5	
VFI1	F-02N-	1/8" Female NPT		4.4	50.8	47.5
	F-04N-	1/4" Female NPT			54.1	
	M-02N-	1/4" N	lale NPT		54.1	
VFI2	U-06T-	3/8"	UNILOK	5.4	72.1	56.0
VFIZ	M-08N-	8mm UNILOK		3.4	72.1	36.0
	U-08T-	1/2" UNILOK			77.2	
	U-M10T-	10mm	10mm UNILOK		72.6	
VFI3	U-M12T-	12mm UNILOK		6.4	77.2	56.0
	M-06N-	3/8" N	fale NPT		60.5	
	M-08N-	1/2" N	1ale NPT		69.9	

ISO7/1 Tapered Threads (PT) are available for all fractional sizes of VFT series filters. Add "R" as a suffix instead of "N".

Maximum working pressure up to 6000psig (413bar) at $100^{\circ}F(37^{\circ}C)$

Easy replacement of filter element on-line Union bonnet design for safe high pressure application

Bypass option for sampling or purging of process fluid

Filter Elements & Ordering Designator

The elements can trap 95% of undesirable particles larger than the nominal pore size.

Norminal Pore Size(µm)	Pore Size Range(μm)
0.5	0.5 ~ 2
2	1 ~ 4
7	5 ~ 10
15	11 ~ 25
60	50 ~ 75
90	75 ~ 100
	Pore Size(μm) 0.5 2 7 15 60

Technical Data

		Max Working Pressure at 100°F(37°C)				Working Temperature Rating		
	Series	316SS		Brass		21/55	D	
		psig	bar	psig	bar	31655	Brass	
	VFT1, VFT2	/000	/10	2000	107	-20 ~ 900°F	-20 ~ 300°F	
	VFI3	6000	413	2000	137	-28 ~ 482℃	-28 ~ 148℃	

Dimensions are for reference only and are subject to change without prior notice.

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